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Product Data Sheet & General Processing Conditions

RTP 199 X 137780 B
Polypropylene (PP)
Flame Retardant



PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Specific Gravity	0.93	0.93	D 792
Melt Flow Rate			
@ 230 °C, / 2.16 kg	18.00 g/10 min	18.00 g/10 min	D 1238
Molding Shrinkage			
1/8 in (3.2 mm) section	0.0160 - 0.0200 in/in	1.60 - 2.00 %	D 955

MECHANICAL

Impact Strength, Izod			
notched 1/8 in (3.2 mm) section	2.0 ft-lbs/in	107 J/m	D 256
unnotched 1/8 in (3.2 mm) section	No Break	No Break	D 4812
Tensile Strength	3700 psi	26 MPa	D 638
Tensile Elongation	> 10.0 %	> 10.0 %	D 638
Tensile Modulus	0.17 x 10 ⁶ psi	1172 MPa	D 638
Flexural Strength	5000 psi	34 MPa	D 790
Flexural Modulus	0.17 x 10 ⁶ psi	1172 MPa	D 790

THERMAL

Ignition Resistance*			
Flammability	V-2 @ 1/32 in	V-2 @ 0.8 mm	UL94

PROPERTY NOTES

Data herein is typical and not to be construed as specifications.

Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

* This rating is not intended to reflect hazards of this or any other material under actual fire conditions.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Injection Pressure	10000 - 15000 psi	69 - 103 MPa
Melt Temperature	375 - 450 °F	191 - 232 °C
Mold Temperature	90 - 150 °F	32 - 66 °C
Drying	2 hrs @ 175 °F	2 hrs @ 79 °C